URBAN BIOMASS RESOURCES IN MICHIGAN

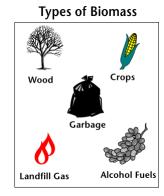
PROCUREMENT AND HANDLING

Project Development Conference Oakland University May 22, 2008

Controlled Performance, L.L.C. E.P. (Ted) Barrett, Jr.

BIOMASS

- What is Biomass?
- Why Biomass?



Forest vs. Urban Wood Waste

Forest

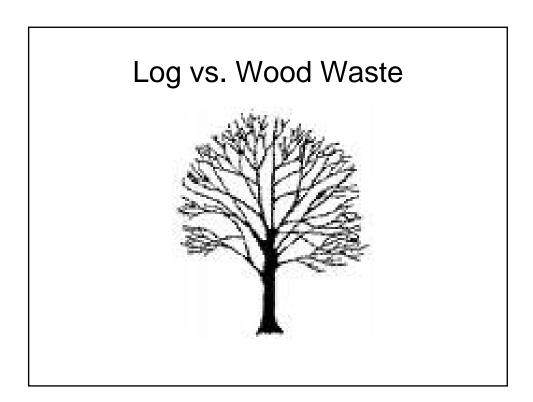


• Urban



Forest Wood Waste





Urban Wood Waste



Pre-Procurement Initial Work

Feasibility Study

Pre-Procurement Detailed Work

- Fuel Risks
- Wood Specifications
- Processing Equipment
- Volumes and Burn Rates
- Volumes and Price Variables
- Transportation Infrastructure
- Economics Price Ranges
- Competition

Pre-Procurement Detailed Work

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- Competition

IX BOILER-READY WOOD WASTE FUEL PROTOCOL

| A | Scop | e | | | | | | | | | |
|-------|---|--|--|--|--|--|--|--|--|--|--|
| В | Significance and Use | | | | | | | | | | |
| C | _ | aratus | | | | | | | | | |
| D | Procedure | | | | | | | | | | |
| | a Collection of Core Sample | | | | | | | | | | |
| | b | Preparation of Core Sample | | | | | | | | | |
| E | Inspection | | | | | | | | | | |
| | a | Visual Observations of Painted Wood and Painted Wood & | | | | | | | | | |
| | | Non-wood Materials | | | | | | | | | |
| | b | Recording Results | | | | | | | | | |
| F | Calc | ulations | | | | | | | | | |
| G | Frequency of Sampling and Inspection | | | | | | | | | | |
| H | Wood Waste Fuel Load Rejection Criteria | | | | | | | | | | |
| I | | nspection | | | | | | | | | |
| Recor | | | | | | | | | | | |







Pre-Procurement Detailed Work

- Fuel Risks
- Wood Specifications
- Processing Equipment
- Volumes and Burn Rates
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Wood Chipper



Wood Grinder



Tub Grinder



Pre-Procurement Detailed Work

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Wood Inventory





Boiler Fire



Pre-Procurement Detailed Work

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Wood Sources



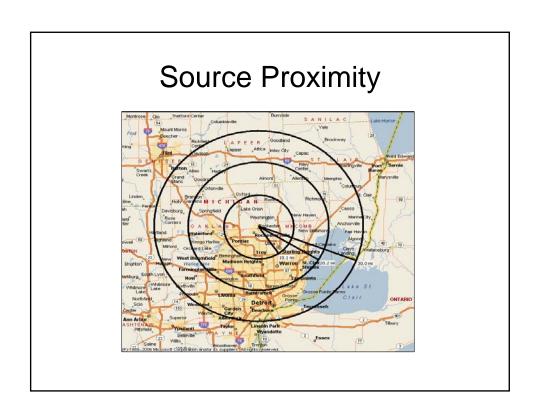


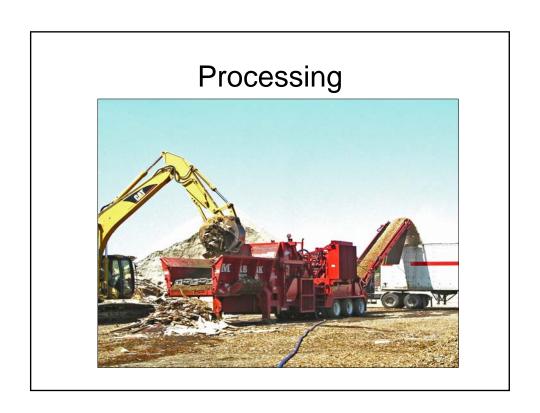


Wood Types









Transportation



Pre-Procurement Detailed Work

- Fuel Risks
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- Volumes and Price Variables
- Transportation Infrastructure
- Economics Price Ranges
- Competition

Limits and Restrictions





R12-2

Sign image from the Manual of Traffic Signs http://www.trafficeign.us/ This sign image copyright Richard C. Moeur. All rights reserved.

Traffic Congestion



Pre-Procurement Detailed Work

- Fuel Risks
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- Competition

Pre-Procurement Detailed Work

- Fuel Risks
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- Competition

Competition







Facility Review

- Plant Unloading Equipment
- Mobile Equipment
- Logistics and Routing

Unloading & Storage





Facility Review

- Plant Unloading Equipment
- Mobile Equipment
- Logistics and Routing

Mobile Equipment





Facility Review

- Plant Unloading Equipment
- Mobile Equipment
- Logistics and Routing

Strategy and Implementation

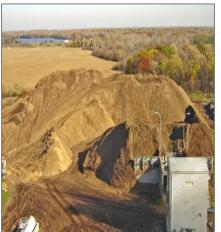
- Schedule
- Required Reserves
- Wood Supply Contracts
- Establish Wood Receiving Yards
- Pricing/Receiving Methods

Strategy and Implementation

- Schedule
- Required Reserves
- Wood Supply Contracts
- Establish Wood Receiving Yards
- Pricing/Receiving Methods

Wood Reserves



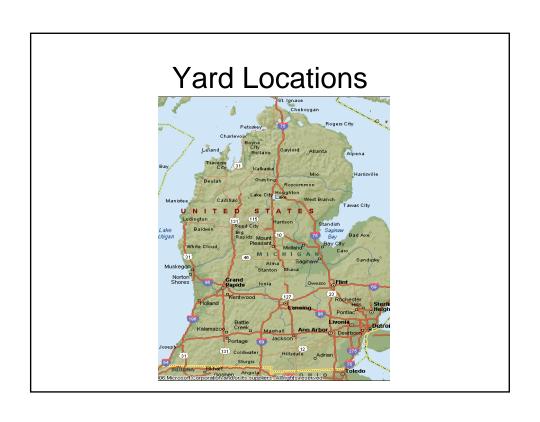


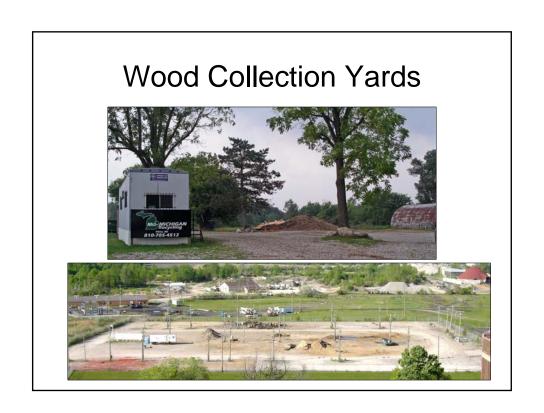
Strategy and Implementation

- Schedule
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- Pricing/Receiving Methods

Strategy and Implementation

- Schedule
- Required Reserves
- Wood Supply Contracts
- Establish Wood Receiving Yards
- Pricing/Receiving Methods





Yard Equipment





Strategy and Implementation

- Schedule
- Required Reserves
- Wood Supply Contracts
- Establish Wood Receiving Yards
- Pricing/Receiving Methods

Attracting Wood



Pricing & Receiving Methods



Receiving & Inspections





Testing for Moisture Content

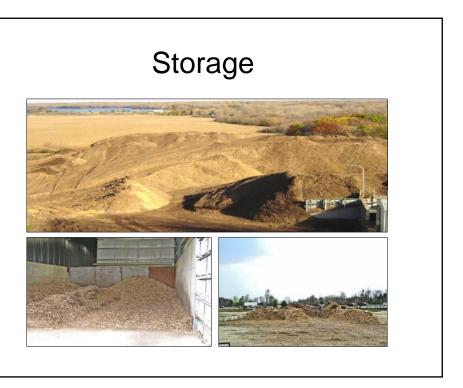


Operations

- Wood Receiving Procedures
- Wood Storage and Feed System
- Account Management

Operations

- Wood Receiving Procedures
- Wood Storage and Feed System
- Account Management









Wood Feed





Operations

- Wood Receiving Procedures
- Wood Storage and Feed System
- Account Management

Account Management



Accounting Records

SCALE HOUSE DAILY REPORT

SCALE HOUSE REPORT REFLECTS, ON A DAILY BASIS, ALL MATERIAL GOING INTO THE STORAGE PILE

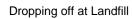
| | | MMR | | Broker | | Prim. Fuels | | Total | | Green Tons | | | Bone Dry Tons | | |
|-----|------|-----|-----------|--------|-----------|-------------|------|-------|-----------|------------|-----------|----------|---------------|-----------|----------|
| ٩dj | Day | Lds | Recd | Lds | Recd | Lds | Recd | Lds | Recd | Burned | Inventory | Moisture | Recd | Burned | Inventor |
| | 1 | 19 | 639.59 | 24 | 817.90 | 0 | - | 43 | 1,457.49 | 1,407.56 | 24,741.36 | 33.53% | 968.80 | 935.61 | 16,574.6 |
| | 2 | 12 | 362.81 | 21 | 646.86 | 0 | - | 33 | 1,009.67 | 1,368.40 | 24,382.63 | 36.19% | 644.28 | 873.18 | 16,345.7 |
| | 3 | 5 | 180.53 | 14 | 492.74 | 0 | - | 19 | 673.27 | 1,437.70 | 23,618.20 | 40.49% | 400.65 | 855.58 | 15,890.8 |
| | 4 | 7 | 259.39 | 15 | 487.10 | 0 | - | 22 | 746.49 | 1,173.37 | 23,191.32 | 36.51% | 473.97 | 744.97 | 15,619.8 |
| | 5 | 8 | 275.42 | 2 | 81.11 | 0 | - | 10 | 356.53 | 986.70 | 22,561.15 | 31.86% | 242.94 | 672.34 | 15,190.4 |
| | 6 | 0 | - | 0 | - | 0 | - | 0 | - | 992.20 | 21,568.95 | 35.72% | - | 637.79 | 14,552.6 |
| | 7 | 23 | 767.88 | 14 | 412.31 | 0 | - | 37 | 1,180.19 | 1,186.90 | 21,562.24 | 34.46% | 773.50 | 777.89 | 14,548.2 |
| | 8 | 29 | 1,029.40 | 15 | 502.89 | 0 | - | 44 | 1,532.29 | 1,125.96 | 21,968.57 | 33.76% | 1,015.02 | 745.84 | 14,817.4 |
| | 9 | 39 | 1,290.47 | 12 | 370.08 | 0 | - | 51 | 1,660.55 | 1,022.67 | 22,606.45 | 32.06% | 1,128.16 | 694.80 | 15,250.8 |
| | 10 | 32 | 973.02 | 10 | 301.49 | 0 | - | 42 | 1,274.51 | 1,041.81 | 22,839.15 | 30.17% | 889.97 | 727.50 | 15,413.2 |
| | 11 | 34 | 1,063.20 | 15 | 526.28 | 0 | - | 49 | 1,589.48 | 1,040.82 | 23,387.81 | 32.77% | 1,068.62 | 699.74 | 15,782.1 |
| | 12 | 13 | 421.00 | 0 | - | 0 | - | 13 | 421.00 | 848.10 | 22,960.71 | 38.92% | 257.16 | 518.02 | 15,521.3 |
| | 13 | 0 | - | 0 | - | 0 | - | 0 | - | 824.89 | 22,135.82 | 33.54% | - | 548.22 | 14,973.0 |
| | 14 | 10 | 322.42 | 18 | 579.66 | 0 | - | 28 | 902.08 | 939.18 | 22,098.72 | 35.92% | 578.04 | 601.83 | 14,949.3 |
| | 15 | 14 | 432.95 | 21 | 662.78 | 0 | - | 35 | 1,095.73 | 978.67 | 22,215.78 | 35.99% | 701.36 | 626.45 | 15,024. |
| | 16 | 24 | 763.72 | 24 | 714.65 | 0 | - | 48 | 1,478.37 | 949.52 | 22,744.63 | 33.60% | 981.63 | 630.48 | 15,375.3 |
| | 17 | 23 | 634.30 | 16 | 491.24 | 0 | - | 39 | 1,125.54 | 1,052.70 | 22,817.47 | 34.92% | 732.47 | 685.10 | 15,422. |
| | 18 | 18 | 604.23 | 13 | 377.84 | 0 | - | 31 | 982.07 | 1,047.20 | 22,752.34 | 31.90% | 668.81 | 713.14 | 15,378. |
| | 19 | 11 | 396.34 | 8 | 273.54 | 0 | - | 19 | 669.88 | 1,127.50 | 22,294.72 | 34.48% | 438.91 | 738.74 | 15,078. |
| | 20 | 0 | - | 0 | - | 0 | - | 0 | - | 1,007.60 | 21,287.12 | 34.18% | - | 663.20 | 14,415. |
| | 21 | 11 | 333.62 | 14 | 452.44 | 0 | - | 25 | 786.06 | 992.20 | 21,080.98 | 33.61% | 521.88 | 658.72 | 14,278. |
| | 22 | 37 | 1,241.37 | 16 | 530.12 | 0 | - | 53 | 1,771.49 | 995.50 | 21,856.97 | 31.49% | 1,213.63 | 682.02 | 14,810. |
| | 23 | 37 | 1,227.32 | 12 | 394.36 | 0 | - | 49 | 1,621.68 | 1,126.40 | 22,352.25 | 33.09% | 1,085.08 | 753.67 | 15,141. |
| | 24 | 35 | 1,033.24 | 13 | 389.79 | 0 | - | 48 | 1,423.03 | 1,165.01 | 22,610.27 | 36.65% | 901.50 | 738.03 | 15,305. |
| | 25 | 29 | 937.92 | 21 | 669.37 | 0 | - | 50 | 1,607.29 | 1,071.29 | 23,146.27 | 37.79% | 999.91 | 666.45 | 15,638. |
| | 26 | 14 | 511.59 | 12 | 416.83 | 0 | - | 26 | 928.42 | 1,053.80 | 23,020.89 | 35.33% | 600.39 | 681.49 | 15,557. |
| | 27 | 0 | - | 3 | 109.79 | 0 | - | 3 | 109.79 | 1,161.82 | 21,968.86 | 36.14% | 70.11 | 741.94 | 14,885. |
| | 28 | 25 | 974.51 | 12 | 368.88 | 0 | - | 37 | 1,343.39 | 806.63 | 22,505.62 | 39.79% | 808.84 | 485.67 | 15,208. |
| | 29 | 22 | 764.67 | 14 | 424.64 | 0 | - | 36 | 1,189.31 | 1,102.42 | 22,592.51 | 41.03% | 701.36 | 650.10 | 15,259. |
| | 30 | 30 | 1,173.94 | 14 | 458.94 | 0 | - | 44 | 1,632.88 | 1,147.85 | 23,077.54 | 37.44% | 1,021.51 | 718.10 | 15,563. |
| | 31 | 27 | 1,024.84 | 24 | 875.44 | 0 | - | 51 | 1,900.28 | 1,122.55 | 23,855.27 | 36.73% | 1,202.30 | 710.24 | 16,055. |
| | 31 | | | | | | | | | (194.80) | 24,050.07 | | | (126.31) | 16,181. |
| | Tota | 588 | 19.639.69 | 397 | 12.829.07 | 0 | - | 985 | 32.468.76 | 33,110,12 | 24.050.07 | 35.16% | 21.090.80 | 21,450.54 | 16,181.7 |

Boiler Controls



MIS-USES







Open Burning

